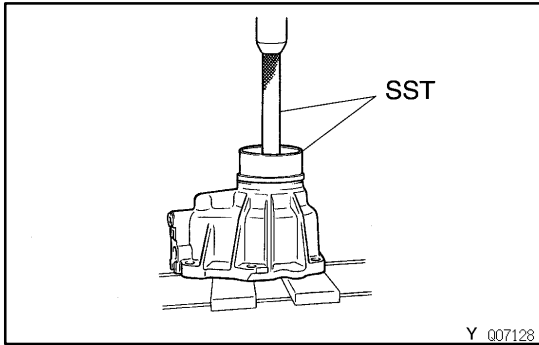




REASSEMBLY

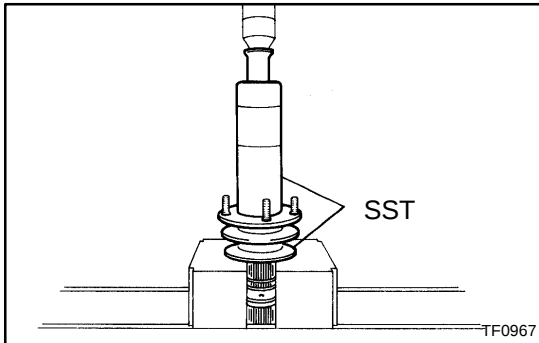
HINT:

Coat all of the sliding and rotating surfaces with gear oil before assembly.

1. INSTALL DUST DEFLECTOR

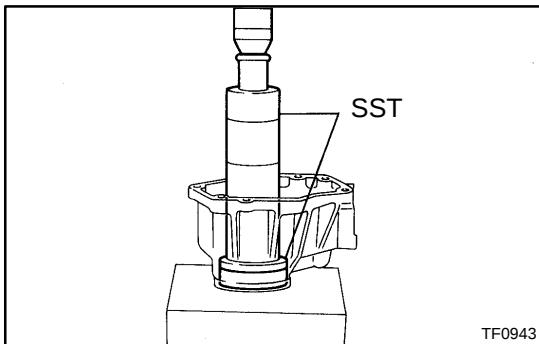
- (a) Using SST and a press, install a new dust deflector to the front extension housing.

SST 09223-15020, 09950-70010 (09951-07150)



- (b) Using SST and a press, install a new dust deflector to the front output shaft.

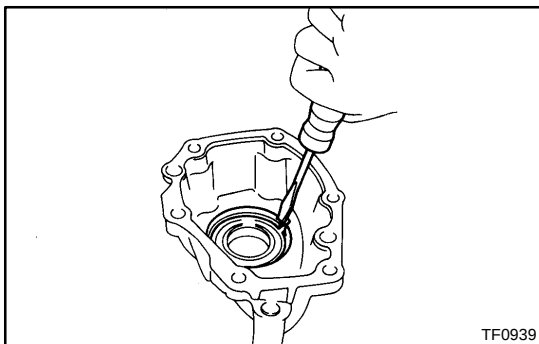
SST 09316-2001 1, 09316-60011 (09316-00011)



2. INSTALL BALL BEARING

- (a) Using SST and a press, install the ball bearing to the front extension housing.

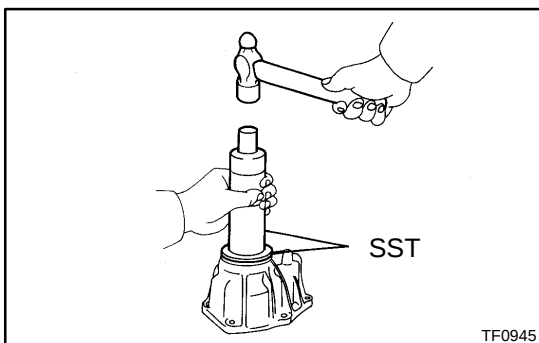
SST 09316-6001 1 (09316-00011, 09316-00031)



- (b) Select a snap ring that will allow minimum axial play.

Mark	Thickness mm (in.)
A	1.7 (0.0669)
B	1.8 (0.0709)

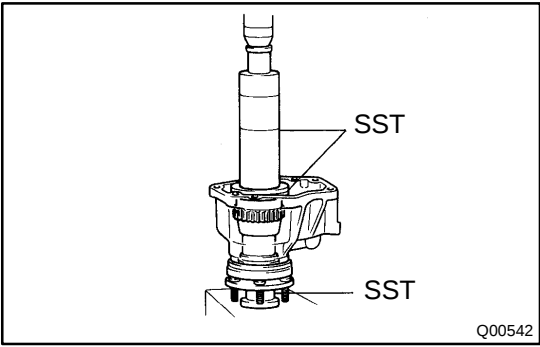
- (c) Using a screwdriver, install a new snap ring.



3. INSTALL OIL SEAL

Using SST and a hammer, drive in a new oil seal to the front extension housing.

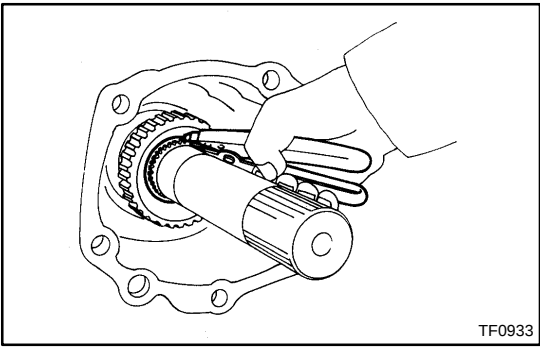
SST 09316-6001 1 (09316-00011, 09316-00061)



4. INSTALL FRONT OUTPUT SHAFT AND DRIVE CLUTCH HUB

- (a) Using SST and a press, install the front output shaft and drive clutch hub.

SST 09316-2001 1, 09316-60011 (09316-00011, 09316-00041, 09316-00071)



- (b) Select a snap ring that will allow minimum axial play.

Mark	Thickness mm (in.)
A	1.8 (0.0709)
B	1.9 (0.0748)
C	2.0 (0.0787)
D	2.1 (0.0827)
E	2.2 (0.0866)

- (c) Using a snap ring expander, install a new snap ring.